Technical Data Sheet



Circulen Recover PPC EKG 2268T E BLACK



Polypropylene Compounds

Product Description

*Circulen*Recover PPC EKG 2268T E BLACK is a Circular Compound, formulated on mechanical recycled sourcing. It is a 30% glass fiber reinforced PP, with low flowability and high stiffness. The product is available in black color, pellet form.

Sustainability

According with the requirements of Standard ISO 14021:2016, *Circulen*Recover PPC EKG 2268T E BLACK contains at least 60% of recycled material that is fully based on Pre-Consumer Waste from material diverted from waste stream during the manufacturing process.

This grade is not intended for medical, pharmaceutical, food and drinking water applications.

| Application | Automotive Parts; Underhood |
|-------------------|-----------------------------|
| Processing Method | Injection Molding |
| Attribute | High Stiffness; Low Flow |

| | Nominal Value | | Test Method |
|---|------------------|----------|---------------|
| Typical Properties | | Units | |
| Physical | | | |
| Melt Flow Rate, (230 °C/2.16 kg) | 6 | g/10 min | ISO 1133-1 |
| Density, (23 °C) | 1.13 | g/cm³ | ISO 1183-1/A |
| Mechanical | | | |
| Tensile Modulus, (23 °C) | 6300 | MPa | ISO 527-1, -2 |
| Tensile Stress at Yield, (23 °C) | 80 | MPa | ISO 527-1, -2 |
| Tensile Strain at Break, (23 °C) | 3 | % | ISO 527-1, -2 |
| mpact | | | |
| Charpy Impact Strength - Notched | | | |
| (23 °C) | 9 | kJ/m² | ISO 179-1/1eA |
| (-30 °C) | 6 | kJ/m² | ISO 179-1/1eA |
| Charpy Impact Strength - Unnotched, (23 °C) | 40 | kJ/m² | ISO 179-1/1eU |
| Thermal | | | |
| Deflection Temperature Under Load, (1.80 MPa, Unannealed) | 135 | °C | ISO 75A-1, -2 |